

Amendment After Notice of Allowance Under 37 C.F.R. §1.312(a)  
Application Serial No.: 10/527,364  
Amdt. dated November 18, 2008

### AMENDMENTS TO THE SPECIFICATION

On page 8, please replace the paragraph beginning at line 22 with the following:

Fig 4 shows, in partly cross-sectional side view, an alternative embodiment of an apparatus according to the invention; and

On page 8, please replace the paragraph beginning at line 24 with the following:

Fig 5 is a graph showing the temperature in the plastic in a mold according to the invention during an injection molding cycle, plotted against time; and

Fig 6 shows a depiction of a CD-box manufactured according to the invention, photographically recorded using colorant.

On page 11, please replace the paragraph beginning at line 20 with the following:

By way of illustration, an embodiment of a mold and method according to the invention will be described. As a product example, a plastic file is taken. In Table 1, the data of the injection molding machine are included, in Table 2 the mold data, in Table 3 the product dimensions, in Table 4 the data about the slides or pressure plate and in Table 5 data involving the operation parameters. In Table 6, the pressures and speeds used during a injection molding cycle are given. Thereupon, in Fig 5 the graph, the temperature in the plastic in a mold according to the invention during an injection molding cycle is given, plotted against time.

On page 13, please delete the graph beginning at line 5.

On page 14, please replace the paragraph beginning at line 28 with the following:

In Fig. 6 Fig-5, a photographic depiction is given of a CD-box manufactured with a method according to the invention. Here, the flow pattern of the plastic is clearly visible. Fig 6 The photograph is to be explained as follows.

On page 15, please delete the photographic depiction beginning on line 11.